

Date: Wednesday, 2/6/2008 11:12:13 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 3/4" VELCRO STRIP		
Job Number	: 37249		Part Number	: D28541100		
Estimate Number	: 11251		Drawing Number	: D2854 REV A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 2/6/2008	S.O. No. :	Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 2/13/2008 Qty: 150 Um: Each		
Previous Run	: 35077					
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev:A 04.07.01		New Issue	KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2854	3/4" Velcro
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Comment: Qty.: 0.8750 f(s)/Unit Total : 131.2448 f(s)

3/4" Velcro

Batch:

B357Q1 x46 B37276 x104

AS 08/03/04 (150)

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Cut length as per Dwg D2854

D2854-1-100 = 10"

AS 08/03/04 (150)

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

0803-04 (150)

AS 08/03/04 (150)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST416

AS 08/03/04 (150)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

AS 08/03/04 (150)

Job Completion



AS 08/03/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 08/03/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

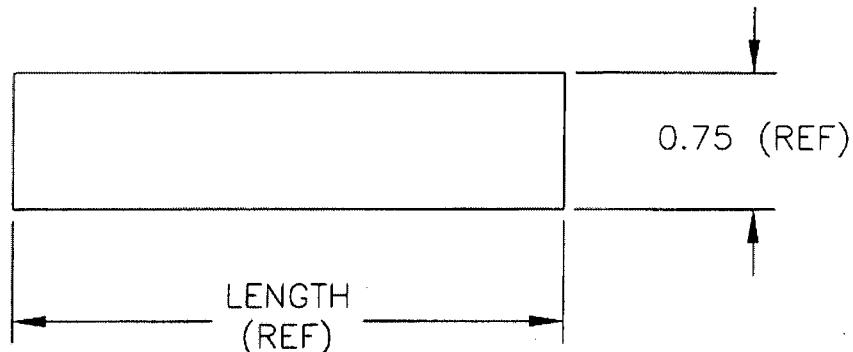
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2854
DATE		REV. A SHEET 1 OF 1
98.11.17		TITLE 3/4" VELCRO STRIP
		SCALE 1:1
A	98.11.17	NEW ISSUE

RELEASED
98.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37249

UNDER REVIEW

09.08.01 72

OK 04.10.29